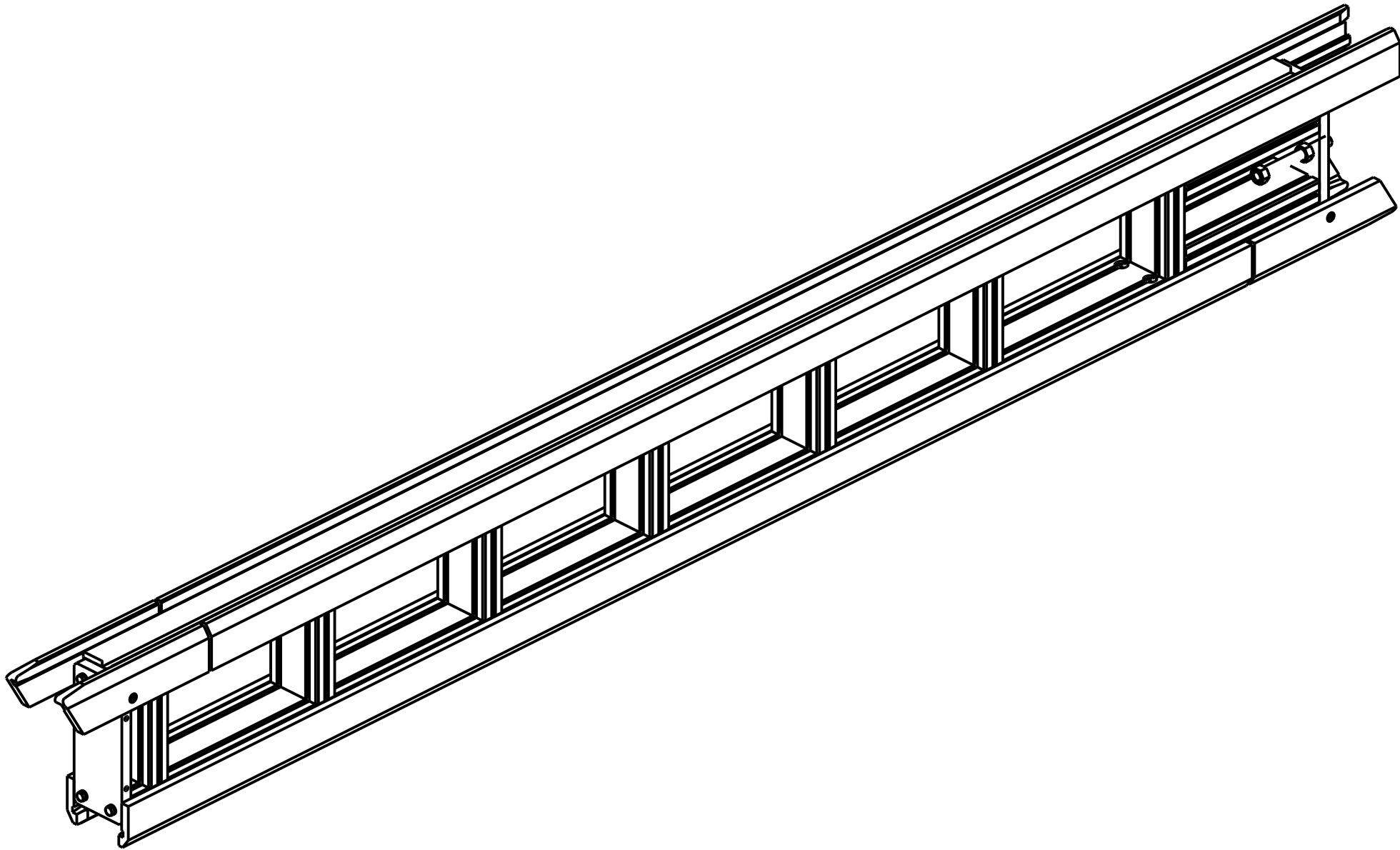
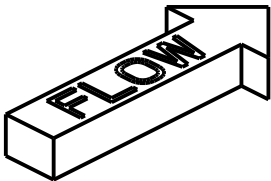
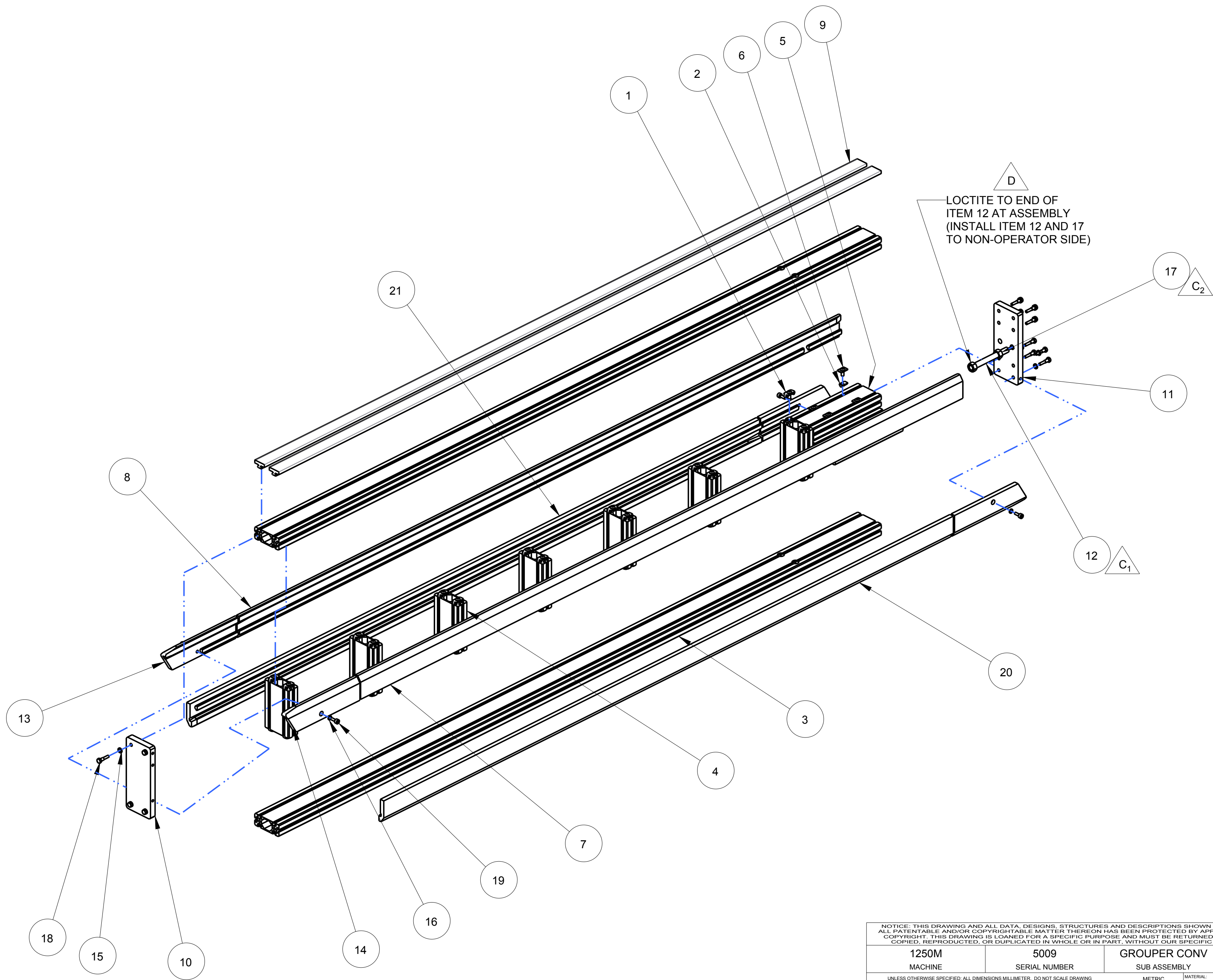
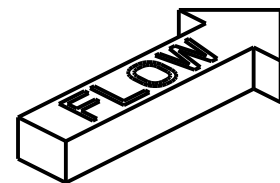
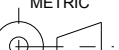


ITEM	QTY	DESCRIPTION	PART NUMBER
1	28	STANDARD FASTENING SET, M8 X 1.25	U5000299P
2	8	T-SLOT NUT, M8, IPS	U5000314P
3	2	TUBE, 40mm X 100mm	U5001379M
4	7	TUBE, 40mm X 100mm	U5001380M
5	2	TUBE, 40mm X 100mm	U5001381M
6	8	FLAT PLATE FASTENING SET, M8 X 1.25	U5001382P
7	1	GUIDE, GROUPER CHAIN, RH	U5001383M
8	1	GUIDE, GROUPER CHAIN, LH	U5001383S
9	2	SLIDE BAR, 40mm X 10mm UHMW	U5001384M
10	1	PLATE, IDLER MOUNTING	U5001385M
11	1	PLATE, DRIVE MOUNTING	U5001386M
12	1	THREADED ROD, M16 X 150	U5001301M-0014
13	2	CHAIN SIDE GUIDE, GROUPER, RH	U5001390M
14	2	CHAIN SIDE GUIDE, GROUPER, LH	U5001390S
15	12	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
16	4	M8 HIGH COLLAR LOCK WASHER SS	U6002597P_EXP
17	2	HEX NUT, M16X2 SS	U6002621P_EXP
18	12	SCREW HHCS, M8x35 SS	U6002766P_EXP
19	4	SCREW SHCS, M8x20 SS	U6003079P_EXP
20	1	GUIDE, GROUPER CHAIN, RH	U5003584M
21	1	GUIDE, GROUPER CHAIN, LH	U5003584S



-	--			MACHINE				SERIAL NUMBER		SUB ASSEMBLY		REMARKS			
D	ADDED LOCATION NOTE SEE ECN002512			UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING								MATERIAL: N/A			
		RT		GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS ±12				CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{125}$		FINISH: N/A			
C	ITEM 12 WAS U5001387M, ITEM 17 QTY WAS 1 PER ECN1554	MF		DRW BY: P. BEBOUT				CHK'D :		ENGR. BY : LDC					
B	ENC000694; CHANGED QTY ITEMS 7 AND 8 TO 1 ADDED ITEMS 20 & 21	FDM	RT	DATE: 15-Jun-04				DATE :		DATE :					
A	RELEASE TO PRODUCTION NO ECN REQUIRED	15SEP04	9-16-04	TITLE: ASSY, GROUPER FRAME								MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE			
		PEB													
		6/18/04													
REV.	DESCRIPTION	BY	CHK'D	1/8		Released		C	U5001392M		D	N/A	1/2		
		DATE	DATE	SCALE	LEVEL	DRW. SIZE	DRW. N°	REV	VER	SHEETS					



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1250M MACHINE		5009 SERIAL NUMBER		GROUPER CONV SUB ASSEMBLY		RH MACHINE REMARKS			
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING						MATERIAL: N/A FINISH: N/A			
GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS ± 12		CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/\text{CM}$ ANGULARITY $\pm 0.25^\circ$							
				BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{125}$					
DRW BY: P. BEBOUT			CHK'D :		ENGR. BY : LDC				
DATE: 18-Jun-04			DATE :		DATE :				
TITLE: ASSY, GROUPER FRAME								Packaging Systems Atlanta, Georgia Deols, FRANCE	
1/8 SCALE	Released LEVEL	C DRW. SIZE	DRW. N°	U5001392M				D REV	N/A VER